

Exxtra™ Seal m 1012.RK

(Legacy name: Exceed™ 1012RK)

Metallocene Polyethylene

Product Description

Exxtra™ Seal m 1012.RK resin is an ethylene 1-hexene copolymer resin. Films that incorporate these resins can enable outstanding cold temperature toughness, impact strength and puncture performance. These superior strength properties, along with excellent heat sealing and hot tack performance, make this a very versatile packaging film resin. Fluoropolymers, or fluorine-containing compounds, and TNPP are not intentionally added to Exxtra™ Seal m 1012.RK.

General

Availability ¹	<ul style="list-style-type: none"> ▪ Africa & Middle East ▪ Europe ▪ Latin America ▪ North America
Additive	▪ Exxtra™ Seal m 1012.RK: Antiblock: 5000 ppm; Slip: 1000 ppm; Thermal Stabilizer: Yes; Alternative Processing Aid: Yes
Applications	<ul style="list-style-type: none"> ▪ Bag in Box ▪ Barrier Food Packaging ▪ Blown Film ▪ Food Packaging ▪ Form Fill And Seal Packaging ▪ Freezer Film ▪ Heavy Duty Bags ▪ Ice Bags ▪ Lamination Film ▪ Multilayer Packaging Film ▪ Stand Up Pouches
Form(s)	▪ Pellets
Revision Date	▪ 04/19/2024

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density / Specific Gravity	0.912 g/cm ³	0.912 g/cm ³	ASTM D792
Melt Index (190°C/2.16 kg)	1.0 g/10 min	1.0 g/10 min	ASTM D1238
Peak Melting Temperature	238 °F	114 °C	ExxonMobil Method

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield MD	1000 psi	7.0 MPa	ASTM D882
Tensile Strength at Yield TD	1000 psi	6.9 MPa	ASTM D882
Tensile Strength at Break MD	8700 psi	60 MPa	ASTM D882
Tensile Strength at Break TD	8300 psi	60 MPa	ASTM D882
Elongation at Break MD	460 %	460 %	ASTM D882
Elongation at Break TD	580 %	580 %	ASTM D882
Secant Modulus MD - 1% Secant	16000 psi	110 MPa	ASTM D882
Secant Modulus TD - 1% Secant	18000 psi	120 MPa	ASTM D882
Dart Drop Impact	1100 g	1100 g	ASTM D1709
Elmendorf Tear Strength MD	200 g	200 g	ASTM D1922
Elmendorf Tear Strength TD	300 g	300 g	ASTM D1922
Puncture Force	13 lbf	58 N	ExxonMobil Method
Puncture Energy	55 in·lb	6.2 J	ExxonMobil Method

Optical Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	57	57	ASTM D2457
Haze	9.5 %	9.5 %	ASTM D1003

Exxtra™ Seal m 1012.RK Metallocene Polyethylene

Legal Statement

Fluoropolymers, or fluorine-containing compounds, and tris(nonylphenol) phosphite (TNPP) CAS# 26523-78-4 are not intentionally used by ExxonMobil in this product. Although this product is not routinely tested for their presence, based on product composition knowledge these substances are not expected to be present. However, the fact that these substances are not intentionally used by ExxonMobil in this product does not exclude that trace levels of these substances may be present as a result of the specific characteristics of the raw materials and/or of the manufacturing process.

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

Processing Statement

Film (1 mil / 25.4 micron) made on a 2.5 inch (63.5 mm) blown film line with a 2.5:1 blow-up ratio, a melt temperature of 390 - 440°F (199 - 210°C), a 60 mil (1.52 mm) die gap at a rate of 10 lbs/hr/ in die circumference (1.79 kg/hr/cm).

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

©2025 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Product Solutions" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Product Solutions Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.

exxonmobilchemical.com